

Removing Scratches from Stainless Steel

Tools needed:

Scotchbrite pads – Quickcode 190

- Brown – coarse
- Maroon – medium
- Green – fine

Stainless Clean – Quickcode 115

Stainless Protect – Quickcode 114

Peek Polish – Quickcode 118

Soft cloth



Before beginning work on the scratch, clean the surface of the stainless steel thoroughly to remove any dirt or oily film.

Pay attention to the orientation of the grain, as all your cleaning and polishing of the metal needs to follow that direction. Never work across the grain in the metal when trying to remove a scratch.

Mirror Polished Stainless Steel

1. Using a soft cloth, rub a small amount of Peek Polish onto the surface.
2. Continue rubbing until all the marks and/or scratches are gone.
3. Clean and polish mirror polished stainless steel regularly to avoid scratches and marks becoming too engrained.
4. Deep scratches may need to be mechanically buffed out, please call us to discuss with a member of staff.

Note:
Technical information, dimensions and illustrations in this guide are for guidance purposes only. We reserve the right to change product sizes and details without prior notice. We always recommend that the purchaser checks the sizes of the actual batch purchased prior to drilling other materials.

All advice or assistance relating to our products is given in good faith but without obligation and subject specifically to the exclusion of any liability whatever on our part or on the part of our staff for damages whether direct or consequential. It is the buyer's responsibility to establish the suitability of the product and materials for the purpose for which they are purchased.

Satin Polished Stainless Steel

Removing marks/fine scratches with cleaner

1. The gentlest method of erasing a scratch from stainless steel is to work with a non-abrasive cleaner, such as Stainless Clean, [Quickcode 115](#) (sold separately).
2. Using a soft cloth, spray the cleaner onto the scratch and rub vigorously in the same direction as the grain of the metal. Regularly monitor the stainless steel to see if the scratch disappears.
3. If this technique removes the scratch, finish by applying a coat of Stainless Protect, [Quickcode 114](#) (sold separately). If not, move on to a slightly more abrasive approach.

Removing deep scratches

1. The key to removing scratches from stainless steel is to start with the finest grade scotchbrite pad. Rub the scratched area in the direction of the existing grain.
2. If the scratch won't come out after rubbing for a few minutes, move up to the medium grade.
3. Be careful whilst polishing; you don't want to create new scratches or to unintentionally mar the finish.
4. When the scratch disappears, gently rub the rest of the tube/component until it blends in. You'll have to develop a feel for the technique, so start on an inconspicuous area.
5. Finish by applying Stainless Clean onto the stainless steel, followed by Stainless Protect.

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