

Most end caps fall into one of two categories; either glue-in or knock-in. See below for the relevant instructions for both.

Tools needed for glue in end caps:

Component adhesive – Quickcode 112
Adhesive Activator – Quickcode 113
Soft cloth and cleaning product

Tools needed for knock in end caps:

Rubber mallet
Soft cloth and cleaning product

Glue-in End Caps

1. Make sure all the parts needed are to hand, and you know exactly where each part goes. We suggest you do a dry run first to ensure you have everything you need to hand.
2. Thoroughly clean both the tubing and the end cap first. Make sure the surfaces to be glued are clean, dry and grease free.
3. Spray the activator onto the spigot portion of the end cap.
4. Once the activator has evaporated, apply adhesive to inside of the tube only and assemble immediately, moving the parts slightly to ensure mixing of the adhesive with the activated surface.
5. **Please note:** it is important to only put glue on the inside of the tube, so there is no visible glue on the outside of the tube for a professional finish.
6. Ensure that the end caps are assembled how you want them. There is a small amount of movement possible before the glue goes off.
7. Adhesive cure time is dependent on factors such as ambient temperature.

Knock-in end caps

1. Make sure all the parts needed are to hand, and you know exactly where each part goes. We suggest you do a dry run first to ensure you have everything you need; when installing a balustrade this will prevent expensive mistakes.
2. Thoroughly clean both the tubing and the end cap first. Make sure the surfaces are clean, dry and grease free.
3. Always use a rubber mallet when using knock-in end caps, so as not to damage the stainless steel.
4. **Please note:** in overhead applications, it is best practice to put a small amount of adhesive into the tube first before knocking the end cap in.

Note:

Technical information, dimensions and illustrations in this guide are for guidance purposes only. We reserve the right to change product sizes and details without prior notice. We always recommend that the purchaser checks the sizes of the actual batch purchased prior to drilling other materials.

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